

Abstract

According to the present invention, there is provided a method for
5 manufacturing a fuel inlet having a good sealing property and a screw structure formed
in a precise position. One end of a long-length stainless pipe (metal pipe) is expanded
by using a cored bar, the tip of the expanded portion which becomes non-uniform as a
5 result of the expanding step is cut off, a screw structure is formed in the expanded
portion by using a punch, the tip of the expanded portion which becomes non-uniform
10 as a result of the screw structure forming step is cut off, and thereafter curl forming is
conducted to the end of the expanded portion which becomes uniform by using a die so
as to provide a seal portion.